



SPECIFICATIONS	
FINISH	MCA-2 GF320
COLOUR	FLINT
MASS	160 gr
CAPACITY	200ml +/-6
BRIMFULL	210ml
VACUITY	5%
FILL HEIGHT	-
CARBONATION	-
MIN. PRESSURE	-
MAX. THERMAL SHOCK	42 °c
VERTICAL LOAD	4000N
OVALITY BODY	1.8mm
VERTICALITY (CETIE DT_2)	2.3mm
STABILITY RATIO (CETIE DT_3)	0.20
SHOULDER IMPACT	min. 76 cm/s
HEEL IMPACT	min. 76 cm/s
PROCESS	BB
MOULD No.	A20040
RING REF.	TT 1111

MINIMUM WALL THICKNESS	
SHOULDER CONTACT	1.1
MID BODY	1.1
HEEL CONTACT	1.1

MINIMUM BOTTOM THICKNESS	
BEARING SURFACE	2.2

NON RETURNABLE

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TOLERANCED SIZES ARE FOR CONTAINER CONTROL. CONSTRUCTION SIZES ARE FOR MOULD MAKING PURPOSES. CAPACITY TOLERANCE APPLIES TO BULK TEST MEAN OF 12 OR MEAN RANGE METHOD FOR MEASURING CONTAINERS. FILL LINE IS MEASURED CENTRALLY INSIDE FROM TOP OF BOTTLE.

DRG. No.: A20040-01-00  
DRN. BY: JBB      CHK. BY  
DATE: 29/12/20      SCALE: 1:1

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ITEM: BOTTLE DRAWING

TITLE: 200ml DIAMOND

Design proposal subject to sampling